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PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Re PATENT APPLICATION of:

Thomas NORSTROM et al.

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Application No.: 10/518,637

: Group Art Unit: 3722

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: Examiner: Fridie Jr., Willmon

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CUTTING INSERT AND METHOD OF
MANUFACTURE

**SUBMISSION OF REVOCATION AND NEW POWER OF ATTORNEY
AND CHANGE OF CORRESPONDENCE ADDRESS**

Commissioner for Patents
P. O. Box 1450
Alexandria, Virginia 22313-1450

Sir:

Enclosed is a copy of a Revocation and New Power executed by the Assignee in the
above identified patent.

Please enter the correspondence address for this patent as:

Customer Number 55694.

If there is any fee due in connection with the filing of this paper, please charge the fee
to Deposit Account No. 50-0573.

Respectfully Submitted,

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REVOCATION AND NEW POWER OF ATTORNEY

Commissioner for Patents
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Sir:

Under 37 CFR §3.73(b), SECO TOOLS AB, certifies that it is the assignee of 100% of the right, title and interest in the patents and patent applications annexed hereto (listed by Patent No., Serial No. and identifying Assignment recordation date and Reel/Frame No., where available). Assignee hereby revokes all powers of attorney previously granted in such identified patents and applications and appoints:

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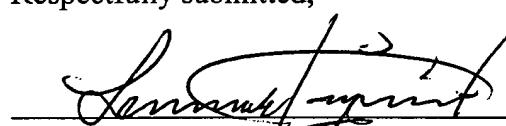
with full power of substitution and revocation, to prosecute the applications and to transact all business in the United States Patent and Trademark Office connected with the above-identified patents, patent applications and any patents issuing thereon.

All correspondence regarding these matters should be sent to RONALD L. GRUDZIECKI at the address noted above.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the patents, applications or any patents issued on the applications.

Respectfully submitted,

Date: June 22, 2006


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ECO TOOLS AB APPLICATIONS

	Application No.	Filing Date	Attorney Docket No.	Recordation Info. Date; Reel/Frame
1.	09/878,240	June 12, 2001	024444-902	01/20/1998; 8910/0031
2.	10/128,410	April 24, 2002	024445-035	09/28/2000; 011191/0544
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4.	10/431,505	May 8, 2003	024445-309	09/03/2003; 014793/0651
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